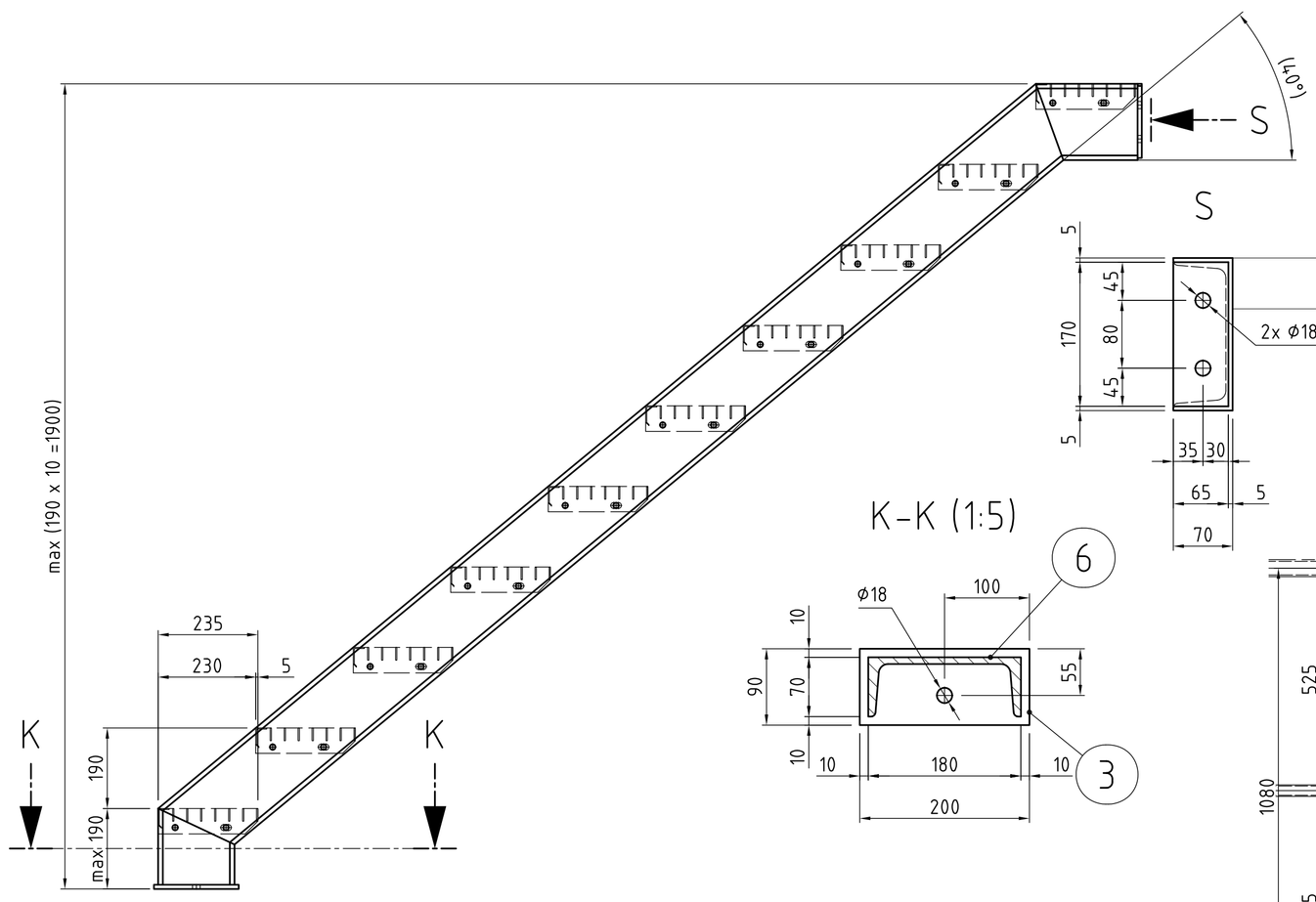
| Sx+Dx= da eseguire sinistro e destro / left and right hand execution / à exécuter gauche et droite | A2E= Zincatura Electro-galvanized Zinguer EN ISO 4042 | Tolleranze per cordoni di saldatura / Tolerances for welded joints / Tolérances pour cordons de soudure EN ISO 5817 Liv.C | a Saldatura continua / Continuous welding / Soudure continue | a n x l (e) Saldatura discontinua / Interrupted welding / Soudure discontinue | Saldatura al montaggio / Site welding / Soudure au montage | Saldatura attorno / Circular welding / Soudure autour |
|---|---|---|---|---|---|---|

Tolleranze generali per le costruzioni saldate secondo normativa UNI EN ISO 13920 Parte 1 A
General Tolerances for welding constructions after UNI EN ISO 13920 share 1 A
Tolérances générales pour les constructions soudeés selon UNI EN ISO 13920 partie 1 A

| Lunghezze lineari / Linear dimensions / Long. Linéaires | 2...30 | > 30...120 | > 120...400 | > 400...1000 | > 1000...2000 | > 2000...4000 | > 4000...8000 | > 8000...12000 | > 12000...16000 | > 16000...20000 |
|---|---|---|---|---|---|---|---|---|---|---|
| | ± 1 | ± 1 | ± 1 | ± 2 | ± 3 | ± 4 | ± 5 | ± 6 | ± 7 | ± 8 |

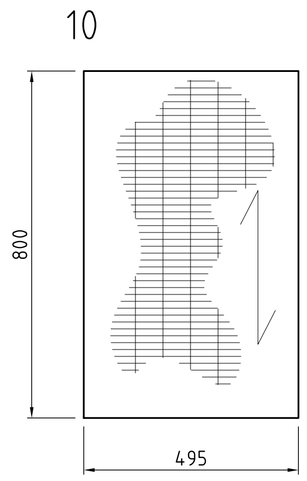
N.B. Bordare il grigliato con piatti 30x3
Le misure a disegno si intendono come elemento finito.

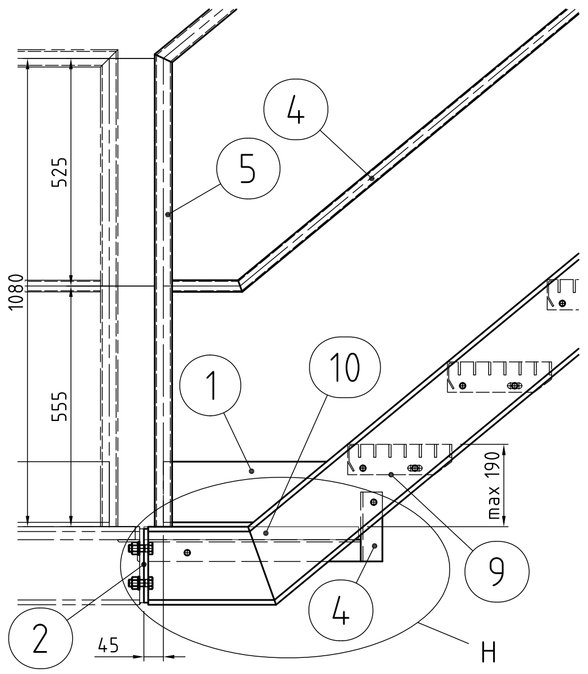


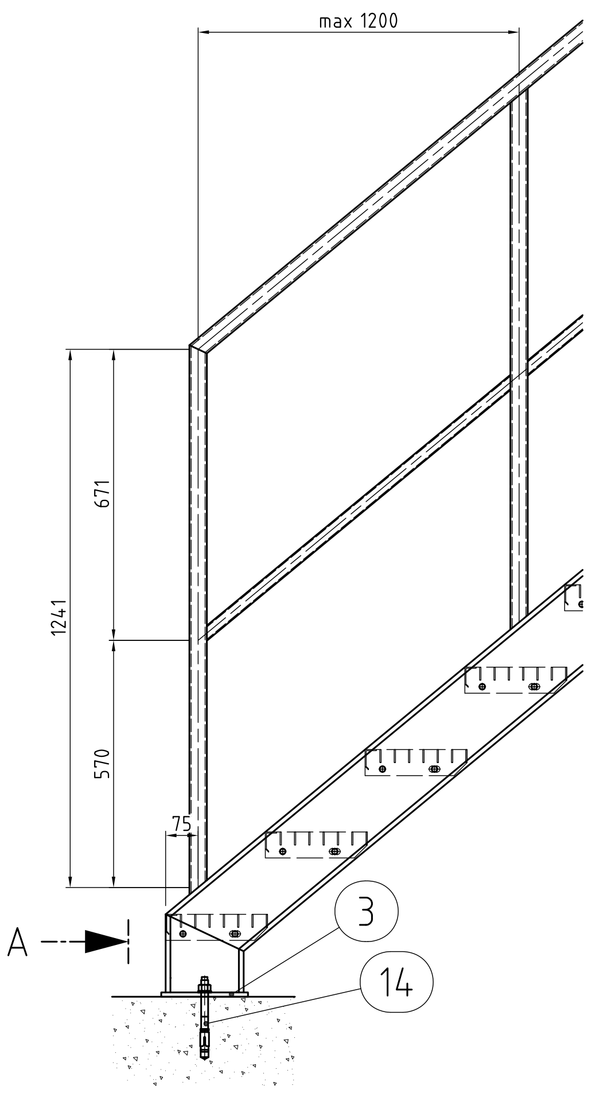


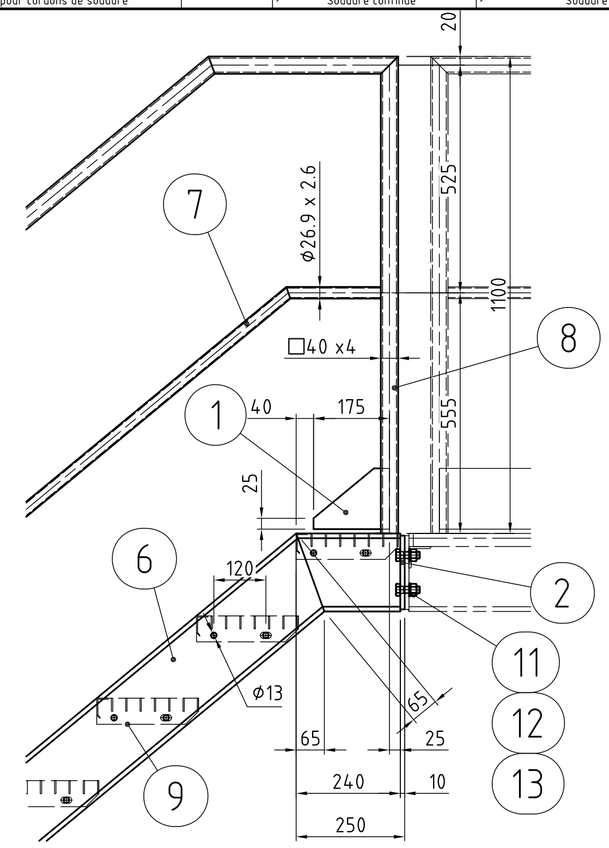


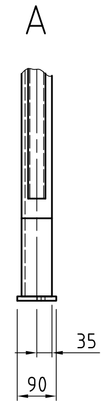


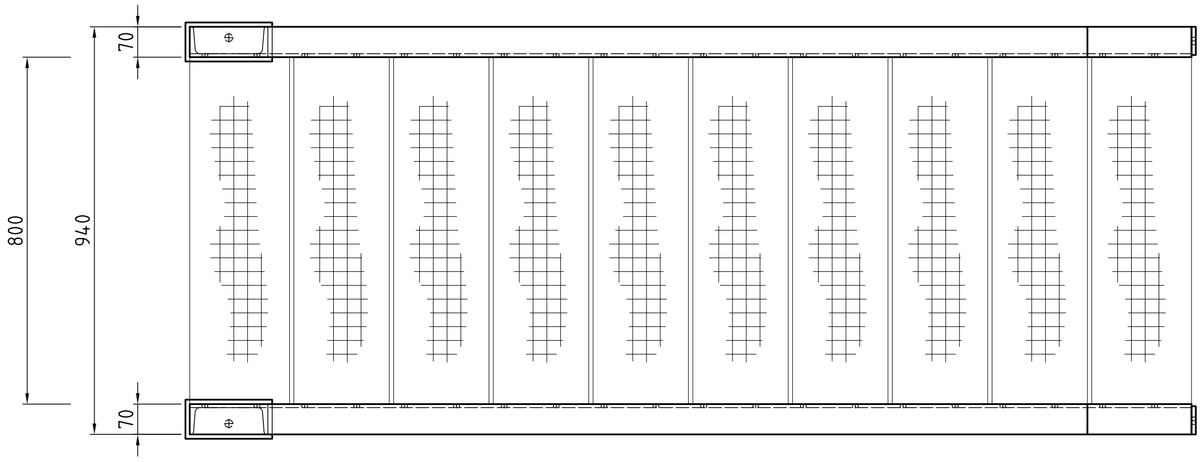



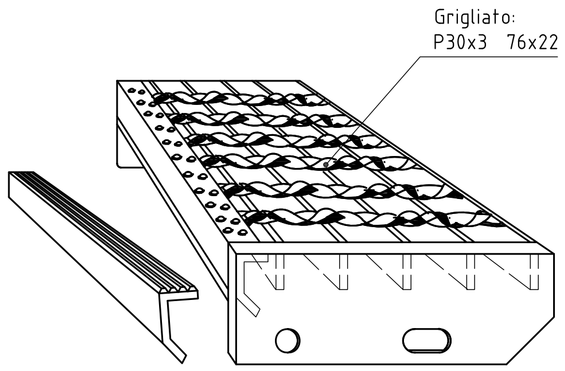



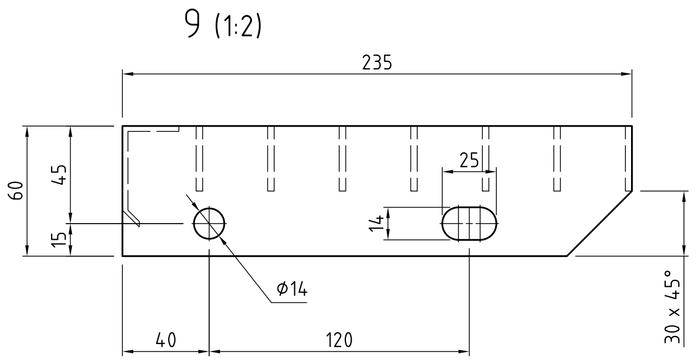



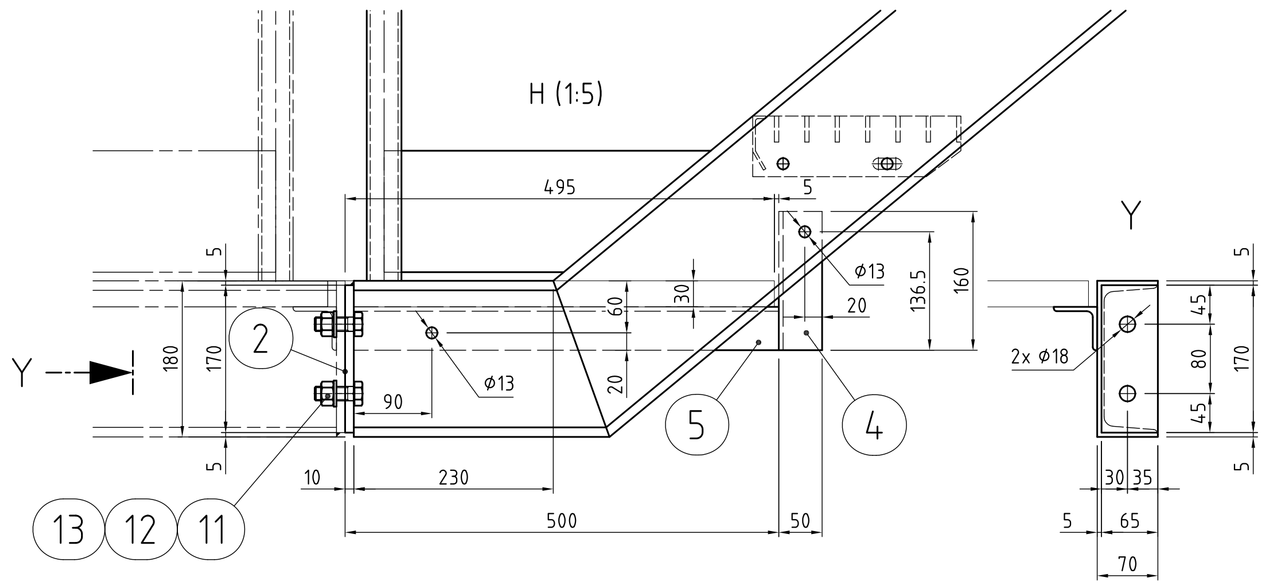

Verniciatura parapetti: giallo RAL 1004

ATTENZIONE: per i trattamenti superficiali di verniciatura seguire le specifiche relative trattate nelle "NORME STANDARD TECNICO AZIENDALI".







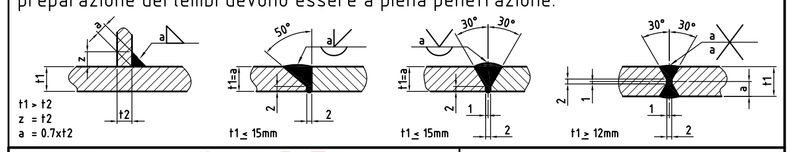
| Zincatura a caldo secondo norme: | Norm / Standard / Norme |
|---|---|
| ATTENZIONE: prima della zincatura a caldo, dove necessario, realizzare adeguati fori di drenaggio e ventilazione secondo NORME STANDARD TECNICHE AZIENDALI. | EN ISO 1461 |

Totale: 0.00

| Pos. Item/Reg. | Q.tà Num./No. | Descrizione Description / Désignation | | Materiale Material/Matériel | Peso m/m²/100 | Kg | Note Remarks / Remarques |
|---|---|---|---|---|---|---|---|
| 14 | 0 | Ancorante meccanico | HSA M16x140/25/45 | 8.8 A2E | | 0.00 | Lunghezza tassello 140 |
| 13 | 0 | Rondella Washer | ISO 7089 - 17 Rondelle | St/Ac A2E | 1.13 | 0.00 | |
| 12 | 0 | Dado esagonale Hexagon nut | ISO 4032 - M16 Ecrou hexagonal | 8 A2E | 3.33 | 0.00 | |
| 11 | 0 | Vite a testa esagonale Hexagon heat screw | ISO 4014 - M16 x 45 Vis à tête hexagonal | 8.8 A2E | 9.88 | 0.00 | |
| 10 | 0 | Grigliato Grating | EN 11002 - P30x3 76x22 800x495 Grille | S275JR | 36.17 | 0.00 | Zincato |
| 9 | 0 | Gradino P30x3 76x22 Step | UNI 11002-2 - 800x235 Gradin | S275JR | 3.60 | 0.00 | Zincato |
| 8 | 0 | Tubolare Square pipe | DIN EN 10219-2 - 40 x 40 x 4 Tube carré | S275JR | 4.39 | 0.00 | |
| 7 | 0 | Tubo Pipe | DIN EN 10220-1 - 26.9 x 2.6 Tube | S275JR | 1.56 | 0.00 | |
| 6 | 0 | Profilo a U U-Shape | DIN1026 - U 180 Profilé U | S275JR | 22 | 0.00 | |
| 5 | 0 | Angolare L-Shape | DIN EN 10056-1 - 50 x 50 x 5 490 Profilé L | S275JR | 3.77 | 0.00 | |
| 4 | 0 | Angolare L-Shape | DIN EN 10056-1 - 50 x 50 x 5 160 Profilé L | S275JR | 3.77 | 0.00 | |
| 3 | 0 | Barra piana in acciaio Flat bar | DIN 10058 - 90 x 10 200 Acier plat | S275JR | 7.07 | 0.00 | |
| 2 | 0 | Barra piana in acciaio Flat bar | DIN 10058 - 65 x 10 70 Acier plat | S275JR | 5.1 | 0.00 | |
| 1 | 0 | Lamiera Sheet | 4 140 Tôle | S275JR | 31.4 | 0.00 | |

| SALDATURE TIPICHE (Salvo dove diversamente specificato) | TOLLERANZE PER CORDONI DI SALDATURA secondo normativa: | UNI EN ISO 5817 Livello C |
|---|---|---|

Tutte le saldature devono essere continue: quelle a cordone d'angolo devono avere lo spessore di gola (a) pari allo 0.7 dello spessore minimo da saldare, quelle con preparazione dei lembi devono essere a piena penetrazione.




| Indice | Revisione / Revision / Modification | Data | Disegno |
|---|---|---|---|
| | | | |

SETTAGGIO PENNE: mm.0.10 mm.0.20 mm.0.30 mm.0.40 mm.0.6

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www.techxa.it e-mail: info@techxa.it

| GRUPPO / Group / Groupe | DISEGNI DI RIFERIMENTO N°: / Reference drawings / Plans de référence | SCALA DISEGNO: / Drawing Scale / Echelle Dessin | 1:10 |
|---|---|---|---|
| 07B | 11.082.07B.0015 | SCALA PLOTTAGGIO: / Plot scale / Echelle de plot. | 1:1 |
| CLIENTE / Customer / Client: SEPOR spa | | SOSTITUISCE il NUM. / Replaces Number / Remplaces Nombre | ---- |
| Piattaforma polivalente | | DISEGNATO: / Drawn by / Dessiné | 22/09/2011 S. Monopoli |
| Scale a rampa | | VERIFICATO: / Checked by/ Vérifié | 19/01/2012 A. Della Nebbia |
| Standard tecnico aziendale | | APPROVATO: / Approved / Approuvé | 19/01/2012 A. Ferrara |
| COMMESSA: / Job / Commande: 11.082 | LOCALITA': / Locality/ Localité: La Spezia | DISEGNO N°: Drawing N° / Dessin N° ALLEGATO 04 | Rev. Pagina / Page 1/1 |

DATA di PLOTTAGGIO: 19/01/2012

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